

PGS 82 • PGS 84-40 • PGS 87N

PIPE JOINT LUBRICANTS



PGS 82 SEMI SUB AQUEOUS

Improve jointing of rubber gasketed concrete, asbestos, plastic, or clay pipe with PGS 82 Pipe Joint Lubricant.

PGS 82 can be applied in wet or dry conditions and spreads easily on the pipe surface to produce an excellent seal in subaqueous applications.

PGS 82 has excellent shelf life and is used at an approximate rate of 45 pounds per 100 joints of 48 inch pipe. Consistency is stable from -10° to 50°F. Available in 5 gallon, 3-1/2 gallon and 1 gallon pails.



PGS 84-40 SUB AQUEOUS

Improve jointing of rubber gasketed concrete, asbestos, plastic, or clay pipe with PGS 84-40 Pipe Joint Lubricant.

PGS 84-40 can be applied in wet or dry conditions and spreads easily on the pipe surface to produce an excellent seal in subaqueous applications.

PGS 84-40 has excellent shelf life and is used at an approximate rate of 45 pounds per 100 joints of 48 inch pipe. Consistency is stable from -10° to 50°F. Available in 5 gallon, 3-1/2 gallon and 1 gallon pails.

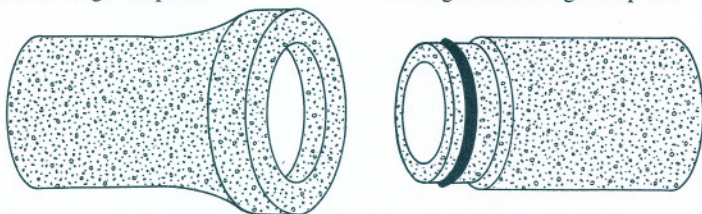


PGS 87N VEGETABLE BASE (NSF APPROVED)

Improve jointing of rubber gasketed concrete, asbestos, plastic, or clay pipe with PGS 87N Vegetable Based Pipe Joint Lubricant.

PGS 87N can be applied in wet or dry conditions and spreads easily on the pipe surface to produce an excellent seal in subaqueous applications.

PGS 87N has excellent shelf life and is used at an approximate rate of 45 pounds per 100 joints of 48 inch pipe. Consistency is stable from -10° to 50°F. Available in 5 gallon, 3-1/2 gallon and 1 gallon pails.



PGS 82 • PGS 87N • PGS 84-40 Application and Installation Instructions

1. Joint lubricant is ready to use as it comes from the container. Do not in any way alter the consistency.
2. Clean both the inside surface of the bell and outside surface of the spigot.
3. If O-Ring Gasket is being used, lubricate gasket thoroughly before positioning in recess. If Profile gasket is being used, position gasket in recess or offset and lightly lubricate only exposed area of gasket.
4. Thoroughly lubricate inside surface of the bell and outside surface of the spigot.
5. Align pipe to be coupled as straight as possible to the receiving bell. The pipe is now ready to be pushed home using an approved coupling method.
6. Joint lubricant is formulated to attain the maximum amount of coverage from a reasonable amount of lubricant used. Insure that all necessary sliding surfaces are cleaned and properly lubricated and that the gasket is also lubricated.

Call Our Customer Service Department for Additional Information or to Place Your Order.
Toll Free: 1-800-241-8250



M.A. INDUSTRIES, INC.
Quality Products Through Creative Research

Usage: Pounds per Joints*

PIPE SIZE	PGS 82 PGS 87N PGS 84-40 PIPE JOINT LUBRICANT
8"	8
10"	10
12"	12
15"	14
18"	17
21"	20
24"	23
27"	27
30"	31
36"	35
42"	40
48"	45
54"	52
60"	59
66"	67
72"	75
78"	83
84"	91
90"	99
96"	107

*The pounds per 100 joints listed are based on normal installation conditions. These figures can range higher or lower, depending on application procedures and type of pipe being used.